# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:

NOBUHARA et al.

Serial No.:

unknown

Filed:

concurrent herewith

Docket No.:

13409.3US01

Title:

FILTER CARTRIDGE AND PROCESS FOR PRODUCING THE SAME

#### CERTIFICATE UNDER 37 CFR 1.10

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I hereby certify that this correspondence is being deposited with the United States Postal Service 'Express Mail Post Office To Addressee' service under 37 CFR 1.10 on the date indicated above and is addressed to the Assistant Commissioner for Patents, Washington, D.C. 20231.

By: Urlanda Hang Name: Yolanda Gray

## PRELIMINARY AMENDMENT

Assistant Commissioner for Patents Washington, D. C. 20231

Dear Sir:

In connection with the above-identified application filed herewith, please enter the following preliminary amendment:

### IN THE CLAIMS

Please amend claims 5-11 and 13-15 as follows:

- 5. The filter cartridge as claimed in claim 1, wherein at least a part of fiber intersections of the non-woven fabric strip is thermally bonded.
- 6. The filter cartridge as claimed in claim 1, wherein the non-woven fabric strip has a width of 0.5 to 40 cm.
- 7. The filter cartridge as claimed in claim 1, wherein a product of a width (cm) and a basis weight (gim2) of the non-woven fabric strip is 10 to 200.
- 8. The filter cartridge as claimed in claim 1, wherein the non-woven fabric strip has a thickness of 0.02 to 1.20 mm.
- 9. The filter cartridge as claimed in claim 1, wherein the non-woven fabric strip is thermal compression bonded by means of a heat embossing roll having an embossing area rate of 5 to 25%.

10. The filter cartridge as claimed in claim 1, wherein the filter material of the filter cartridge has a void rate of 65 to 85%.

11. The filter cartridge as claimed in claim 1, wherein the non-woven fabric strip is of a long fiber non-woven fabric.

13. The filter cartridge as claimed in claim 1, wherein the non-woven fabric strip is of a melt

blown non-woven fabric.

14. The filter cartridge as claimed in claim 1, wherein the thermoplastic fiber is a composite fiber comprising a low melting resin and a high melting resin, a difference of the melting points

between these resins being 100C or more.

15. The filter cartridge as claimed in claim 1, wherein the thermoplastic fiber is a fiber formed from at least one thermoplastic resin selected from the group consisting of a polyester

resin, a polyamide resin, a polyethylene resin and a polypropylene resin.

**REMARKS** 

The above preliminary amendment is made to remove multiple dependencies from claims

5-11 and 13-15.

Applicants respectfully request that the preliminary amendment described herein be

entered into the record prior to calculation of the filing fee and prior to examination and

consideration of the above-identified application.

If a telephone conference would be helpful in resolving any issues concerning this

communication, please contact Applicants' primary attorney-of record, Curtis B. Hamre (Reg.

No. 29,165), at 612.336.4722.

Respectfully submitted,

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Dated: April 18, 2001

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CBH/kas

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## Marked-Up Copy of Claims

- 5. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein at least a part of fiber intersections of the non-woven fabric strip is thermally bonded.
- 6. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein the non-woven fabric strip has a width of 0.5 to 40 cm.
- 7. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein a product of a width (cm) and a basis weight (gim2) of the non-woven fabric strip is 10 to 200.
- 8. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein the non-woven fabric strip has a thickness of 0.02 to 1.20 mm.
- 9. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein the non-woven fabric strip is thermal compression bonded by means of a heat embossing roll having an embossing area rate of 5 to 25%.
- 10. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein the filter material of the filter cartridge has a void rate of 65 to 85%.
- 11. The filter cartridge as claimed in [claim 1 or 3] <u>claim 1</u>, wherein the non-woven fabric strip is of a long fiber non-woven fabric.
- 13. The filter cartridge as claimed in [claim 1 or 3] <u>claim 1</u>, wherein the non-woven fabric strip is of a melt blown non-woven fabric.
- 14. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein the hermoplastic fiber is a composite fiber comprising a low melting resin and a high melting resin, a difference of the melting points between these resins being 100C or more.
- 15. The filter cartridge as claimed in [any one of claims 1 to 3] <u>claim 1</u>, wherein the thermoplastic fiber is a fiber formed from at least one thermoplastic resin selected from the group consisting of a polyester resin, a polyamide resin, a polyethylene resin and a polypropylene resin.